



Don't just purge...*ULTRA PURGE!*<sup>TM</sup>

## Ultra Purge

Ready-to-use chemical purging compound

Please read carefully TDS-SDS before using Ultra Purge. If you don't have this document, you can download it from [ultrapurge.com](http://ultrapurge.com)

### Extrusion

*This document is a general description on how to use Ultra Purge. Request your customized instructions by contacting your nearest sales office or local distributor.*

- 1 Keep the barrel full of resin when adding Ultra Purge to the machine.
- 2 Add Ultra Purge (the amount of Ultra Purge to add is roughly 1.5 times the extruder barrel capacity)
- 3 Extrude at low speed until you see Ultra Purge being ejected from the machine.
- 4 Let Ultra Purge soak in the barrel for 5-10 minutes. Allow for a 10 minute soak time for difficult applications. Add the next production resin directly after Ultra Purge.
- 5 Extrude the next production resin at higher speed to flush away contamination. If possible, replace the screen pack.
- 6 If contamination persists repeat steps 1-5.

---

#### Things to avoid with Ultra Purge :

- Load our product through heated feed line - Ultra Purge starts to melt at 80°C (176°F).
- Allow longer soaking time from what suggested.
- Use more than recommended quantities of Ultra Purge per cleaning.
- Increase temperatures if dealing with thermo sensitive resins or additives.