



Don't just purge...*ULTRA PURGE!*<sup>TM</sup>

## Ultra Purge

Ready-to-use chemical purging compound

Please read carefully TDS-SDS before using Ultra Purge. If you don't have this document, you can download it from [ultrapurge.com](http://ultrapurge.com)

### Injection molding - High Temp Shutdown-Startup

*This document is a general description on how to use Ultra Purge. Request your customized instructions by contacting your nearest sales office or local distributor.*

- 1 Keep the barrel full of the previous production resin.
- 2 Add Ultra Purge using a quantity equivalent to 1 times the barrel capacity.
- 3 Empty the barrel of Ultra Purge.
- 4 Turn off heater bands.
- 5 Start up with same amount of Ultra Purge you shut down with.
- 6 Begin normal production.

---

#### Things to avoid with Ultra Purge :

- Load our product through heated feed line - Ultra Purge starts to melt at 80°C (176°F).
- Allow longer soaking time from what suggested.
- Use more than recommended quantities of Ultra Purge per cleaning.
- Increase temperatures if dealing with thermo sensitive resins or additives.
- Mould items that have a difficult ejection – the piece can be partially formed.